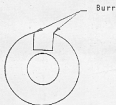


SERVICE BULLETIN

ALLIED LEISURE INDUSTRIES, INC.
1780 W. 4th. AVE.
MIALEAH, FLORIDA

SUBJECT: SPOOKSVILLE

REFERENCE: SCORE UNIT



EXAGGERATED END VIEW OF SCORE UNIT SHAFT

Above drawing shows the location of a burr in some score unit shafts, which after prolonged use may cause the score wheels to tighten around the shaft and eventually stall the score motor.

If the above condition presents itself, please take the following steps:

A. File off the mentioned burr through the entire length of the shaft.

B. Disassemble the score wheels that seem to be tight in relation to others in the score unit; clean the clutch halves and the inside of the wheel thoroughly and deposit a film of light silicon based grease on the clutch faces and on the inside of the wheel.

C. Insert the wheel on the shaft, if it feels tight, open the inside diameter of the wheel with a pocket knife.