J. P. SEEBURG CORPORATION . 1500 Dayton St., Chicago 22, Illinois

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TO ALL SEEBURG DISTRIBUTORS:

## Attention: Service Managers

Experience in the operation of the Tormat Selection System has indicated that incorrect adjustment of the detent switch (RO contacts) of the mechanism can be the direct cause of intermittent operation of the Tormat Selection System. The contacts and the actuator should be adjusted for the clearances indicated in the Service Manual AND PARTICULAR ATTENTION SHOULD BE GIVEN TO THE ADJUSTMENT OF THE BRACER BLADE FOR THE SHORT CONTACT BLADE. THIS BRACER BLADE MUST BEAR AGAINST THE SHORT BLADE WHEN THE CONTACTS ARE OPEN. PRESSURE MUST BE ENOUGH TO CAUSE THE CONTACT POINT OF THE SHORT BLADE TO MOVE NOT LESS THAN 1/32" WHEN THIS PRESSURE IS RELIEVED.

We wish to stress the importance of this switch adjustment. Tests have indicated that when the bracer blade is not supporting the contact blade there may be three to four "misses" of the read-out operation in a single scan operation of the carriage. It is recommended that the contact be checked and adjusted (if necessary) as a routine operation.

Sincerely yours,

J. P. SEFBURG CORPORATION

CMS:BC

Menager of Field Service