


INSTRUCTIONS TO ASSEMBLE SEGA PERISCOPE  
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- STEP 1. Dismount the assembly composed of the Front Panel and Back Panel which are joined together by four small brackets then proceed to join the Front Panel with the Back Panel using the four bars. Please note that the letters must correspond with each other.
- STEP 2. Place the short angle which is wrapped and marked with N<sup>o</sup>. 1, on the upper part. Once this is done, assemble the two large angles which are marked with N<sup>o</sup>. 2 taking care that the numbers that they have coincide.
- STEP 3. Assemble the Periscope which is placed in the wooden support which have which have the upper angles and two screws which are painted black on the red part of the door.
- STEP 4. When mounting the Light Box and Loudspeakers, remove the plywood board which is inside. Take the four chromed carriage bolts which are in the Lower Cover which has this shape  so that thru this hole when the cover has been removed, the Periscope can be placed. Use the brackets on the left and right of the light box to assemble it to the frame, then proceed to place the frame with the shape of a half moon which had been removed previously by inserting the cover thru the guides which are in the chromed piece. Take the wiring thru the upper part and place the back cover of the box which is held in position by two bolts in the center.
- STEP 5. Place the roof of the machine which is held by four screws to the hanging brackets on the bars of the frame.
- STEP 6. Place the long angles marked with n<sup>o</sup>. 3 taking care that the numbers coincide. Once this has been done, place the short angles marked n<sup>o</sup>. 4 from the long angles to the lower bars on the sides, affixing them so that the numbers and the marks coincide which is done so that when the chain unit is assembled it has the required height since the chain unit is assembled on this vertical angles between the numbers 15-17 on the upper part.  
It is important that they are in correct position in relation to the marks, to be able to obtain the correct effect of the boats with the line.
- STEP 7. Place the Explosion Unit which is held by two hinges on the upper part to some brackets and place in position so that the numbers coincide.

- STEP 8. Assemble the Electrical Unit on the left side of the machine, and see that the order of the bolts coincide. Once assembled and bolted, proceed to to plug in all the connectors on the mounted sections.
- STEP 9. Mount the wooden Sea Base on the angles which is held in position by four wooden screws. Place the lamps on the base and the three 12V/15W lamps.  
Once this has been done, place the Plastic Sea Surface. Before doing so try to place two red lamps which are on the lower part to illuminate the sinking ships. Place the blue and yellow wires thru any of the holes in the lamps and connect to connectors which are under the wooden Sea Base to 6V for these lamps. Plug in connectors to the Electrical Unit. Together you will find four long screws to tighten the Plastic Sea Surface to the Wooden Sea Base.
- STEP 10. DOOR Insert the wires from the door thru a hole under the Electrical Unit and connect the one of four contacts to the jack on the Coin Mechanism; the short one of the other two to the Sound Unit and the longer one to the amplifier.
- STEP 11. Place the lower side covers and affix into position with chromed carriage bolts on the brackets which are numbered respectively according to their assembly. Then place the upper side covers (blue) in the same manner, but first remove some bolts which are on the front post upper part to hold to hold these posts in position. Then place the Side Glasses after which the aluminum angles are placed and held in position by the chromed oval head screws. The aluminum angles are wrapped in package marked n°. 5. *allen head (2)*
- STEP 12. Place three 6V/15W lamps on the sockets at the back of the Explosion Unit and the front of the plastic board; connect the fluorescent tube by loosening the screws that hold the connector then insert the plugs of the lamps to the connectors and tighten the screws. Once this has been done, tighten the screws that hold the connector in position.

In the Cash Box, you will find the following ;

- 1 Bulb for Service Lamp
- Several Bulbs for Sea Base and Explosion Unit (Including spares)
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- Chromed Carriage Bolts with brackets, wing nuts and