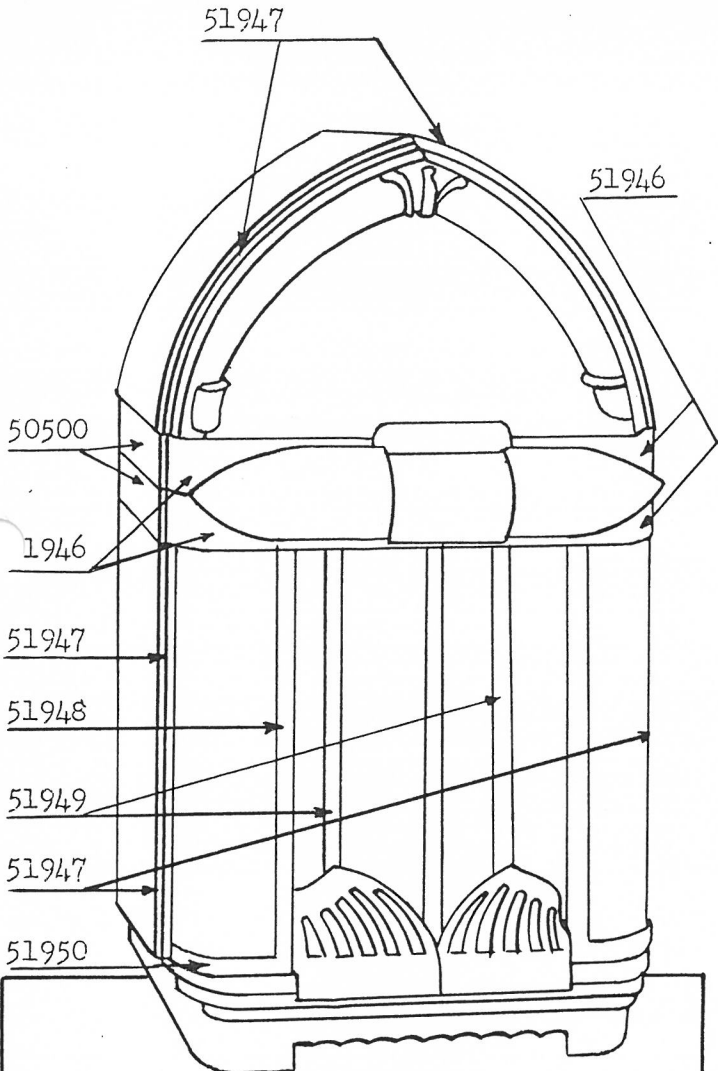




SERVICE SLANTS

YOUR QUESTIONS OR COMMENTS ON "SERVICE SLANTS" ARE WELCOME AT ANY TIME

ISSUED BY WURLITZER SERVICE DEPT., NORTH TONAWANDA, N. Y.
REFINISHING MODEL 1100 DOOR



Sheets of transfer material, carrying trade name of "Di-noc", are used to refinish Model 1100 front door. A strip is also used on side of cabinet. Sketch indicates part number and position of each strip used.

A type 1171 Welding Solution and a Hard Rubber Squeegee Pad (2 x 3 x 3/16 inch thick) are recommended for applying this material.

1. The surface to be recovered should be cleaned thoroughly with lacquer thinner and all traces of the cleaning agent removed.
2. Trim the Di-noc sheet, if necessary, to fit area to be recovered.
3. Soak Di-noc in clear water until backing can be removed. Remove backing and place Di-noc in position on surface being covered.
4. Have the Welding Solution prepared for use. Dilute solution furnished from factory by using one part solution and four parts water. Lift one end of the Di-noc, fold it half way over remainder of material, apply the prepared solution to surface and squeegee this half into position. Use the hard rubber pad to squeegee Di-noc in place. It is necessary to work fast in smoothing out the material.
5. The same procedure is now followed on remaining half of Di-noc being applied. Any of the welding solution remaining should be removed from the outer surface of the Di-noc with clear water.
6. If any small bubbles form under the Di-noc they should be opened by slitting with razor blade or opening with pin point and squeegee out the trapped solution.
7. After surface has been washed with clear water and allowed to dry overnight, a protective coating should be applied to surface. White shellac, Krylon, or clear lacquer may be used. This should be sprayed on as thinning agent in these materials will dissolve the Di-noc if brushed or rubbed while wet.

- 51946 - 7-3/32" x 19"
- 51947 - 55/64" x 25-3/4"
- 51948 - 1-23/32" x 25-3/4"
- 51949 - 39/64" x 21"
- 51950 - 55/64" x 11"
- 50500 - 7" x 17"