

ISSUED BY WURLITZER SERVICE DEPT., NORTH TONAWANDA, N.Y.

SUBJECT: Instructions For Installing New Dome Glass in the Model 2400 Series Phonographs with Dome Glass Channel in Top Casting Deleted.

- 1. Raise dome, engage fall support securely to hold dome frame in up position.
- 2. Remove three screws and the right hand inner glass clamp extrusion.
- 3. Remove three screws and the left hand inner glass clamp extrusion.
- 4. Remove one screw from the right and left hand side of the lower dome extrusion.

- 5. Slide lower dome extrusion toward bottom of dome U frame.
- 6. Install vinyl gasket on each side and the bottom of dome glass. Fold strip of plastic tape evenly on each upper side of dome glass.
- 7. Cut two pieces of 3/8 plywood 4" x 5".
- and the second second 8. Insert upper end of dome glass in top casting, allowing it to rest on the two fluorescent light sockets. While holding lower end of dome glass, slide one plywood block between the fluorescent light socket and the dome glass on each side. Slide lower extrusion channel over lower end of dome glass. Glass will now be held in position by plywood blocks and lower extrusion channel.
- 9. Replace the two screws in the lower extrusion channel.
- 10. Replace the right and left hand inner glass clamp extrusions. CAUTION: Be sure the end screw in the left hand glass clamp extrusion passes through the hole in the fall support link before tightening screw. Make sure glass is fitted in frame properly before tightening screws. Tighten screws and remove plywood blocks.

in an an the set

W-284

OVER

Page 1 of 2

SUBJECT: Instructions for Installing New Dome Glass in the Model 2400 Series Phonographs with Dome, Glass Channel in Top Casting.

- 1. Raise dome, engage fall support securely to hold dome frame in up position.
- 2. Remove three screws and the right hand inner glass clamp extrusion.
- 3. Remove three screws and the left hand inner glass clamp extrusion.
- 4. Remove two screws from the right and left hand side of the lower dome extrusion.
- 5. Slide lower dome extrusion toward bottom of dome U frame.
- 6. CAUTION: Do not use upper vinyl gasket. Instead, fold strip of plastic tape across the top of the glass. Fold down evenly on each side to act as cushion for glass when inserted in upper channel.
- 7. Install vinyl gasket on each side and the bottom of dome glass. Tape upper end of gaskets to each side of glass.
- 8. Install upper end of dome glass in upper channel located in top casting. While holding lower end of dome glass, slide lower extrusion channel over lower end of glass. Glass now will be held in position by upper channel and lower extrusion channel.
- 9. Replace the four screws in the lower extrusion.
- 10. Replace the right and left hand inner glass clamp extrusions. CAUTION: Be sure that the end screw in the left hand glass clamp extrusion passes through the hole of the fall support link before tightening screw.
- 11. In some of the early model phonographs shipped there will be a small clamp located on each side of the dome glass in the upper casting. If so, omit the use of these two side glass clamps.